



Red Oxide Primer M2 Product Data Sheet

Red Oxide Primer M2 is a synthetic primer based on phenolated medium and corrosion resistant chemicals. It provides excellent corrosion resistance on cast iron & mild steel.

Product details

Color	Red/ Rusty (Red iron oxide based)
Viscosity	240 seconds \pm 20 seconds, Ford cup 4 at 30° C.
Specific gravity ASTM D792	1.18 gm/cc \pm 3% depending on pigmentation
Application	Brush or spray
Dry time ASTM D1640	Dry to touch – 4-6 Hours Through dry – 12-24 hours, depending on temperature.
Theoretical Coverage	8-10 Sq.mts/Lt.
Thinner/Reducer	Mineral Turpentine.
Recommended DFT	20-25 microns (~1 mil)
Flash Point	Over 35° C.
Standard packaging	20 Liters, Drum
Storage Stability	12 months at no more than 77 °F (25 °C). Avoid direct and extended exposure to heat and store it in a sealed container.
Caution	Any basecoat or topcoat over Red oxide M2 primer should only contain aliphatic solvents. Aromatic solvent may cause wrinkling.

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